



Revision Date: 06/27/2005

Issue date: 06/05/2006

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) Fixmaster(R) Poxy Pak(TM) Fast Cure Epo xy
Product type: Epoxy Resin
Company address: Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item No. : 81120_RESIN
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	60-100	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

<u>HMIS:</u>	
Physical state: Liquid	HEALTH: 2*
Color: Translucent Clear	FLAMMABILITY: 1
Odor: None	PHYSICAL HAZARD: 0
WARNING: MAY CAUSE ALLERGIC SKIN REACTION. MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.	Personal Protection: See Section 8

Relevant routes of exposure: Eye contact, Ingestion, Inhalation, Skin contact

Potential Health Effects

Inhalation:	Mild respiratory tract irritation.
Skin contact:	Allergic skin reaction. Moderate skin irritation. Itching. Redness.
Eye contact:	Moderate eye irritation. Redness.
Ingestion:	Not expected under normal conditions of use.

Existing conditions aggravated by exposure: Skin disorders. Skin allergies.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention if symptoms develop and persist.
Notes to physician:	None.

5. FIRE-FIGHTING MEASURES

Flash point:	Greater than 248.9°C (480°F) Pensky Martens closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	Not available
Flammable/Explosive limits-upper %:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In the event of fire, cool tanks with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Prevent product from entering drains or open waters.
Clean-up methods:	Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling:	Do not breathe mist or vapors. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
Storage:	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
Incompatible products:	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Skin protection:	Chemical resistant, impermeable gloves.

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Eye/face protection: Chemical splash goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Translucent Clear
Odor: None
Vapor pressure: 0.03 mmHg
pH: Not applicable
Boiling point/range: Greater than 260.2°C (500°F)
Melting point/range: Not available
Specific gravity: 1.17
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 0.098% (value for resin and hardener together)

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous polymerization: Will not occur.
Hazardous decomposition products: None
Incompatibility: Strong acids. Strong bases. Strong oxidizers. Amines.
Conditions to avoid: Excessive heat. Storage with incompatible materials.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	Allergen, Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose according to EPA and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

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14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
Marine pollutant:	None known

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None.

CERCLA/SARA Section 302 EHS:	None.
CERCLA/SARA Section 311/312:	Immediate Health Hazard
CERCLA/SARA 313:	None.

California Proposition 65:	This product contains a chemical known to the State of California to cause cancer.
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Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class:	D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Gary Pierson, Sr. Product Safety and Regulatory Affairs Specialist

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Revision Date: 05/31/2006

Issue date: 05/31/2006

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) Fixmaster(R) Poxy Pak(TM) Fast Cure Epo xy
Product type: Epoxy Hardener
Company address: Henkel Corporation
Item No.: 81120_HARDENER
Region: United States
Contact Information: Telephone: 860.571.5100

2. COMPOSITION/INFORMATION ON INGREDIENTS

Table with 5 columns: Hazardous components, %, ACGIH TLV, OSHA PEL, OTHER. Lists ingredients like Polymercaptan hardener, N-(2-Aminoethyl)piperazine, Triethylenetetramine, Phenol, 2,4,6-tris[(dimethylamino)methyl], Silica, amorphous, fumed, crystalline-free, Aminoethylethanolamine, Heptakis(dipropylene glycol)-triphosphate, Hydroxyethylpiperazine, Diethylene triamine.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Liquid
Color: Opaque
Odor: None
HEALTH: 3*
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

DANGER:

Item No.: 81120_HARDENER

Product name: Loctite(R) Fixmaster(R) Poxy Pak(TM) Fast Cure Epo xy
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CAUSES EYE AND SKIN BURNS.
MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF ABSORBED THROUGH SKIN.

Relevant routes of exposure: Eye contact, Ingestion, Inhalation, Skin contact

Potential Health Effects

Inhalation: Allergic respiratory reaction. May cause respiratory tract irritation. May cause irritation to nose and throat. Lung damage. Respiratory tract burns.
Skin contact: May cause skin burns. Allergic skin reaction. Harmful if absorbed through skin. Rash. Redness. Tissue damage.
Eye contact: Burns. Severe eye irritation. Redness. Tissue damage.
Ingestion: May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

Existing conditions aggravated by exposure: Skin disorders. Skin allergies. Respiratory disorders. Eye disorders. Asthma.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention if symptoms occur.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention immediately.

Notes to physician: None.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 93°C (200°F) Tagliabue closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: In the event of fire, cool tanks with water spray.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Ammonia. Amines. Nitric acid. Nitrosamines. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling: Keep away from heat, spark and flame. Do not breathe mist or vapors. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Storage: Store at or below 37.8°C (100°F). Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Skin protection: Chemical resistant, impermeable gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

Eye/face protection: Chemical splash goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Opaque
Odor:	None
Vapor pressure:	Less than 5 mm Hg at 20°C (68°F)
pH:	Not applicable
Boiling point/range:	Greater than 149°C (300°F)
Melting point/range:	Not available
Specific gravity:	1.04
Vapor density:	Not available
Evaporation rate:	Not available
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	0.098% (value for resin and hardener together)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous polymerization: Will not occur.

Hazardous decomposition products: None

Incompatibility: Strong acids. Strong oxidizers. Halogenated compounds. Strong mineral acids. Reactive metals. Calcium hypochlorite. Sodium hypochlorite. Nitrous acid and other nitrosating agents.

Conditions to avoid: Excessive heat. Storage with incompatible materials.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Item No. : 81120_HARDENER

Product name: Loctite(R) Fixmaster(R) Poxy Pak(TM) Fast Cure Epo xy
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Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polymercaptan hardener Proprietary	No	No	No
N-(2-Aminoethyl)piperazine 140-31-8	No	No	No
Triethylenetetramine 112-24-3	No	No	No
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No
Aminoethylethanolamine 111-41-1	No	No	No
Heptakis(dipropylene glycol)- triphosphate 13474-96-9	No	No	No
Hydroxyethylpiperazine 103-76-4	No	No	No
Diethylene triamine 111-40-0	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polymercaptan hardener Proprietary	No data
N-(2-Aminoethyl)piperazine 140-31-8	Irritant, Corrosive, Allergen
Triethylenetetramine 112-24-3	Allergen, Developmental, Irritant, Mutagen, Corrosive
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	Allergen, Irritant
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust
Aminoethylethanolamine 111-41-1	Allergen, Irritant
Heptakis(dipropylene glycol)- triphosphate 13474-96-9	No data
Hydroxyethylpiperazine 103-76-4	Allergen, Central nervous system, Irritant
Diethylene triamine 111-40-0	Allergen, Eyes, Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose according to EPA and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Item No. : 81120_HARDENER

Product name: Loctite(R) Fixmaster(R) Poxy Pak(TM) Fast Cure Epo xy
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Proper shipping name: Corrosive liquid, basic, organic, n.o.s. (Triethylenetetramine / Aminoethylpiperazine)
Hazard class or division: 8
Identification number: UN 3267
Packing group: II
Exceptions: (Not more than 1L) Consumer Commodity ORM-D

International Air Transportation (ICAO/IATA):

Proper shipping name: Corrosive liquid, basic, organic, n.o.s. (Triethylenetetramine / Aminoethylpiperazine)
Hazard class or division: 8
Identification number: UN3267
Packing group: II

WaterTransportation (IMO/IMDG):

Proper shipping name: Corrosive liquid, basic, organic, n.o.s. (Triethylenetetramine / Aminoethylpiperazine)
Hazard class or division: 8
Identification number: UN3267
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.
CERCLA/SARA Section 311/312: Immediate Health Hazard
CERCLA/SARA 313: None above reporting de minimus.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: E, D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Corrected information in Section(s) 2, 14.

Prepared by: Gary Pierson, Sr. Product Safety and Regulatory Affairs Specialist

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